



Dart Aerospace Ltd.
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D4956-23
Job Sheet 183162



Part No: D4956-23

Job Qty: 4 ea

Part Name: Wearplate Center Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A SHEETS 4,8 IPP REV:A 14.04.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Waterjet		21 18/09/14
100	Waterjet	4 pcs	9/21/18	9/21/18	0.00	1.11	Waterjet1		21 18/09/14
120	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC8		SEP 17 2018 68
130	Brake NC	4 pcs	9/21/18	9/21/18	0.15	0.18	Brake NC 1		SEP 17 2018 68
140	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC5		SEP 25 2018 68
150	HandFinish	4 pcs	9/21/18	9/21/18	0.00	0.39	HandFinish4		SEP 18-09-2018
160	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC3		OCT 01 2018 68
170	Packaging	4 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-2	FP002	SEP 18-10-09
180	QC21-SA	4 Ea	9/21/18	9/21/18	0.00	0.00	QC21		21 OCT 01 2018

BATCH # 138946

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	5 sf (1.25 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	5	303	0

DART
AEROSPACE
Container No: S110315

Part: D4956-23
Job No: 183162
Serial No/Batch: S110315
Revision:
Inspector:
Exp Date:
Instructions: Various STC's
Date: 09/14/18
Dart Aerospace Ltd.
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CANADA
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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	0.188Inches + 0.005 - 0.001	0.193 0.187	Diameter	
2	Wearshoe	0.300Inches ± 0.010	0.310 0.290		
3	Wearshoe	0.300Inches ± 0.010	0.310 0.290		
4	Wearshoe	1.885Inches ± 0.010	1.895 1.875		
5	Wearshoe	2.000Inches ± 0.010	2.010 1.990		
6	Wearshoe	6.750Inches ± 0.010	6.760 6.740		
7	Wearshoe	11.500Inches ± 0.010	11.510 11.490		
8	Wearshoe	16.750Inches ± 0.010	16.760 16.740		
9	Wearshoe	25.140Inches ± 0.010	25.150 25.130		
10	Wearshoe	30.530Inches ± 0.010	30.540 30.520		
11	Wearshoe	35.920Inches ± 0.010	35.930 35.910		
12	Wearshoe	41.310Inches ± 0.010	41.320 41.300		
13	Wearshoe	46.700Inches ± 0.010	46.710 46.690		
14	Wearshoe	50.200Inches ± 0.010	50.210 50.190		
15	Wearshoe	54.850Inches ± 0.010	54.860 54.840		
16	Wearshoe	56.850Inches ± 0.030	56.880 56.820		
17	Wearshoe	6.000Inches ± 0.030	6.030 5.970		
18	Wearshoe	14.000Inches ± 0.030	14.030 13.970		
19	Wearshoe	22.000Inches ± 0.030	22.030 21.970		
20	Wearshoe	30.000Inches ± 0.030	30.030 29.970		
21	Wearshoe	38.000Inches ± 0.030	38.030 37.970		
22	Wearshoe	45.000Inches ± 0.030	45.030 44.970		
23	Wearshoe	54.000Inches ± 0.030	54.030 53.970		

Plex 9/13/18 9:13 AM Dart.Gagnon.Michelle